Application No.: 10/618,723 Docket No.: A1585.0001

## **AMENDMENTS TO THE CLAIMS**

1. (Currently amended) An organic El display element comprising an anode, and organic layer consisting of plural materials and layers, an electron injection layer and cathode which are laminated in this order on a substrate, the display element further comprising a stress relaxation layer formed on the cathode after the cathode is formed, the stress relaxation layer being a film which exhibits tensible stress which the film stress of the cathode is compressive stress or exhibits compressive stress when the film stress of the cathode is tensile stress such that the absolute value of the sum of film stresses (internal stress time thickness) of the cathode and the stress relaxation layers in 10 (N/m) or less.

- 2. Canceled.
- 3. (Currently amended) The organic EL display element according to claim 1 or 2, wherein, when the material of the cathode is A1, and the stress relaxation layers is a stress relaxation layer made up of at least type selected from the group consisting of Cu, In, Mg, Ni, Mo, Ti, MgF, MgO, SiO, GeO<sub>2</sub>, ZnO, Si<sub>3</sub>N<sub>4</sub> and Mn<sub>2</sub>O<sub>3</sub>.
- 4. (Currently amended) The organic EL display element according to claim 1 or 2, wherein, when layers other than the stress relaxation layer are formed on the cathode, the absolute value of the sum of the film stresses of the cathode, the stress relaxation layer and the other layers is 10 (N/m) or less.

Application No.: 10/618,723 Docket No.: A1585.0001

5. (currently amended) The organic EL display element according to claim 3, wherein when layers other than the stress relaxation layer are formed on the cathode, the abolute value of the sum of the film stresses of the cathode, the stress relaxation layers and the other layers is 10 (N/m) or less.

- 6. (New) The organic EL display element according to claim 5, wherein the absolute value of the sum is 9 (N/m) or less.
- 7. (New) The organic EL display element according to claim 5, wherein the absolute value of the sum is 6 (N/m) or less.
- 8. (New) The organic EL display element according to claim 4, wherein the absolute value of the sum is 9 (N/m) or less.
- 9. (New) The organic EL display element according to claim 4, wherein the absolute value of the sum is 6 (N/m) or less.
- 10. (New) The organic EL display element according to claim 1, wherein the absolute value of the sum is 9 (N/m) or less.
- 11. (New) The organic EL display element according to claim 1, wherein the absolute value of the sum is 6 (N/m) or less.